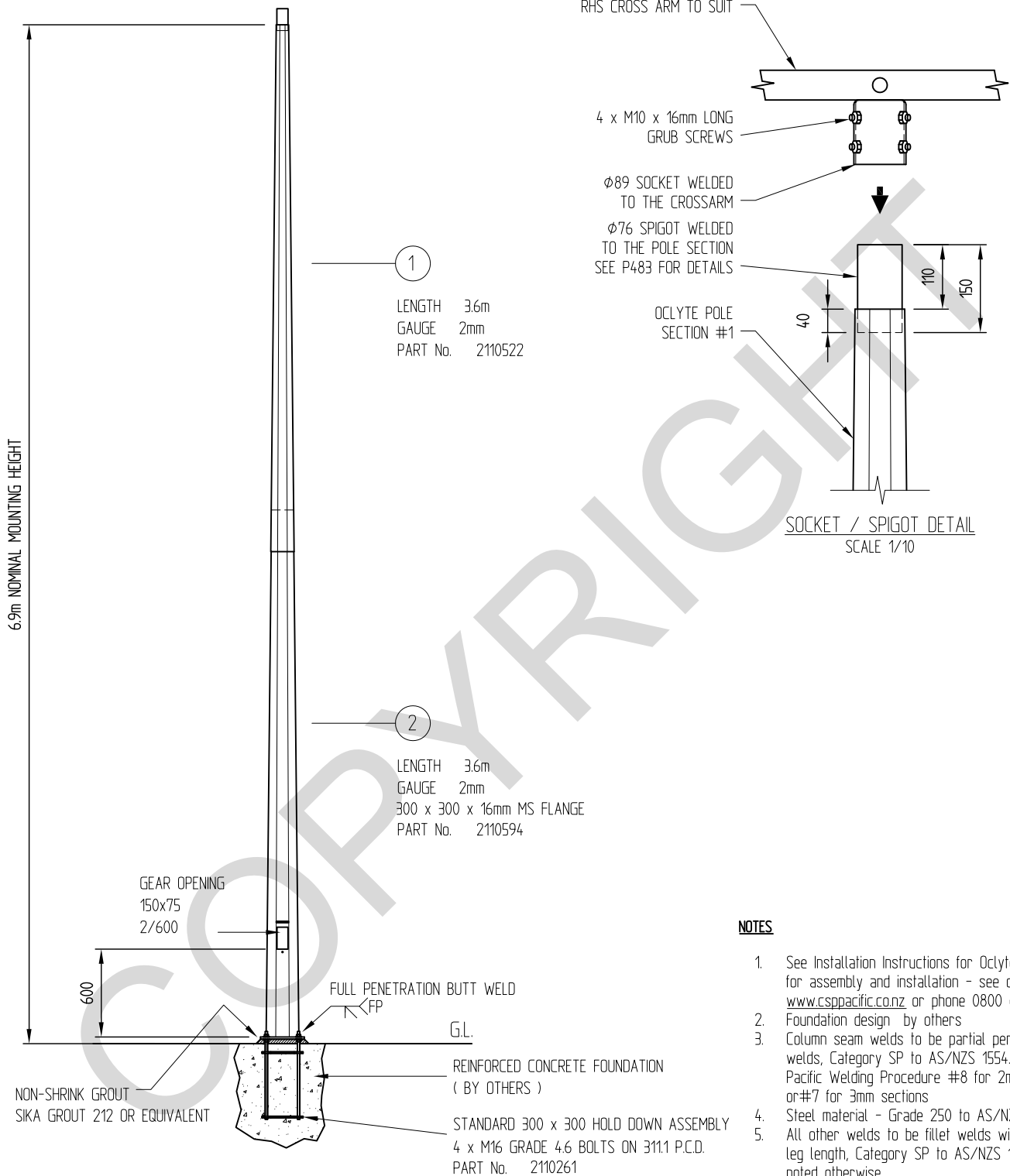


Revision	Rev. Date	Changes Made
Rev.1	07/03/01	General Drawing Update
Rev.2	06/05/04	Added HDA Detail, specifications and notes
Rev.3 (SB)	29/02/08	Flange thickness corrected
Rev.4 (MY)	19/06/12	General notes and part number updated



NOTES

- See Installation Instructions for Oclyte™ Columns for assembly and installation - see our web site www.cspacific.co.nz or phone 0800 655 200
- Foundation design by others
- Column seam welds to be partial penetration butt welds, Category SP to AS/NZS 1554.1 Use CSP Pacific Welding Procedure #8 for 2mm and #8 or #7 for 3mm sections
- Steel material - Grade 250 to AS/NZS 3678
- All other welds to be fillet welds with a min 5mm leg length, Category SP to AS/NZS 1554.1, unless noted otherwise
- Column design to AS/NZS 1170, AS/NZS 4676 and AS/NZS 3404.1
- For site specific sail area and base reactions please contact CSP Pacific.
- Assembly galvanized weight = 72.0 Kg not including crossarm and HDA..



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OCLYTE 6.9m NOMINAL MOUNTING HEIGHT FLANGE BASE FLOODLIGHT COLUMN

ASSEMBLY PART No. 2110198
(CROSS ARM / HDA NOT INCLUDED)

Drawn by N.MARKHAM	Date 21/12/99
Checked	Scale A4 1/40
Reference No.	
Drawing no. P1556	Rev. No. 4