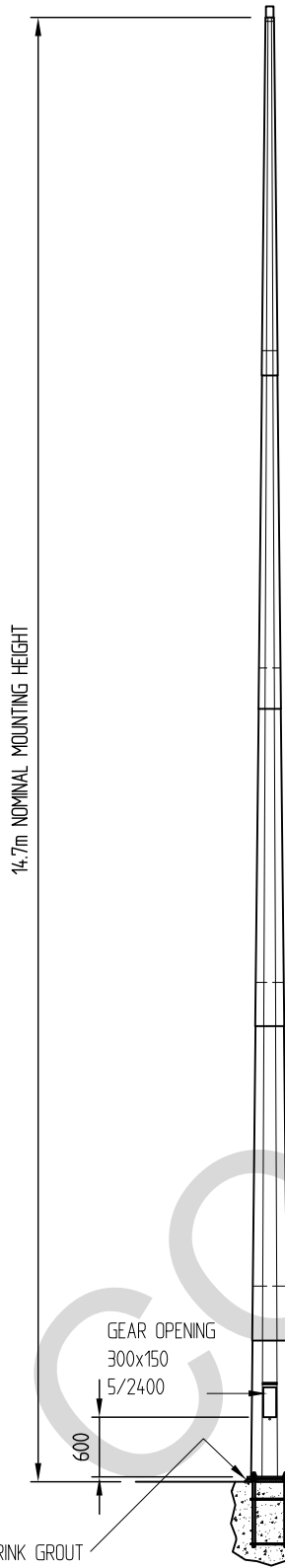


Revision	Rev. Date	Changes Made
Rev.1	15/03/99	Tims part no.'s to BPCS part no.'s
Rev.2	08/07/99	Section #2 part no. adjusted
Rev.3	10/07/00	Assembly part no. & weight added
Rev.4	08/03/01	General Drawing Update
Rev.5	09/03/01	Gear Opening Changed to Flush Fit Type
Rev.6	08/05/01	Gear Opening Changed back to Formed Door Type
Rev.7	03/04/04	Added Specifications and notes.
Rev.8	22/01/07	PCD of HDA corrected
Rev.9	19/06/12	General notes and part number updated



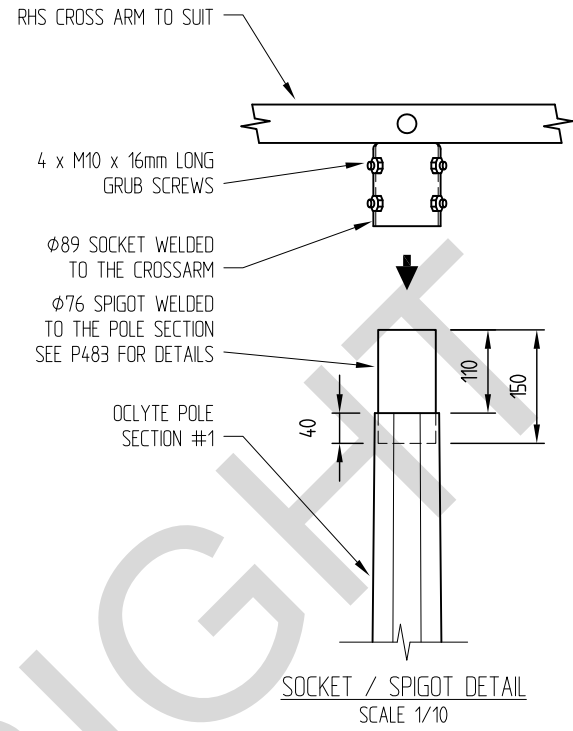
①
 LENGTH 3.6m
 GAUGE 2mm
 PART No. 2110522

②
 LENGTH 3.6m
 GAUGE 2mm
 PART No. 2110524

③
 LENGTH 3.6m
 GAUGE 2mm
 PART No. 2110536

④
 LENGTH 3.6m
 GAUGE 3mm
 PART No. 2110549

⑤
 LENGTH 1.8m
 GAUGE 3mm
 450 x 450 x 20mm MS FLANGE
 PART No. 2110988



- NOTES**
1. See Installation Instructions for Oclyte™ Columns for assembly and installation - see our web site www.cspacific.co.nz or phone 0800 655 200
 2. Foundation design by others
 3. Column seam welds to be partial penetration butt welds, Category SP to AS/NZS 1554.1. Use CSP Pacific Welding Procedure #8 for 2mm and #8 or #7 for 3mm sections
 4. Steel material - Grade 250 to AS/NZS 3678
 5. All other welds to be fillet welds with a min 5mm leg length, Category SP to AS/NZS 1554.1, unless noted otherwise
 6. Column design to AS/NZS 1170, AS/NZS 4676 and AS/NZS 3404.1
 7. For site specific sail area and base reactions please contact CSP Pacific.
 8. Assembly galvanized weight = 2810 Kg not including crossarm and H.D.A.



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OCLYTE 14.7m NOMINAL MOUNTING HEIGHT
 FLANGE BASE FLOODLIGHT COLUMN
 2 & 3mm GAUGE SECTIONS
 ASSEMBLY PART No. 211092
 (CROSS ARM / HDA NOT INCLUDED)

Drawn by	MJH	Date	02/07/98
Checked		Scale A4	1/75
Reference No.			
Drawing no.	P1331	Rev. No.	9